# Low Coherence Wavefront Probe for Nanometer Level Free-Form Metrology, Phase II

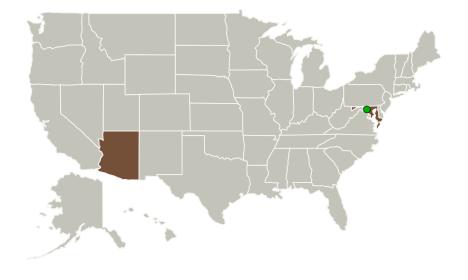


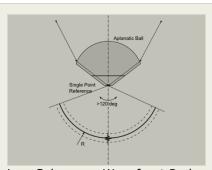
Completed Technology Project (2017 - 2018)

## **Project Introduction**

We propose an innovative, low coherence probe for rapid measurement of free-form optical surfaces based on a novel method of spectrally controlled interferometry. The key innovations are the use of a new interferometric modality and a novel non-contact optical probe that together measure high surface slope acceptance angles to nanometer sensitivity. When the probe is integrated with a precision motion, x, y, & z metrology frame, it will meet NASA's need to measure free-form optical surfaces from 0.5 cm to 6 cm diameter ranging from F/2 to F/20, including slopes up to 20 degrees (with potential for 60 degrees), with an uncertainty targeted at 2 nm RMS. The probe operation does not require tilting to measure slopes. This results in this simplified cartesian metrology frame, also critical to achieve 2 nanometer measurement uncertainty. These features: nanometer resolution and 20 degree slope acceptance angle, have up to this time not been found in a single probe or sensor, non-contact or contact. This Phase II proposal takes the probe and its innovative spectrally controlled light source into a production prototype level capable of meeting NASA metrology goals.

## **Primary U.S. Work Locations and Key Partners**





Low Coherence Wavefront Probe for Nanometer Level Free-Form Metrology, Phase II Briefing Chart Image

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## **Small Business Innovation Research/Small Business Tech Transfer**

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Organizations Performing Work	Role	Туре	Location
Apre Instruments, LLC	Lead Organization	Industry	Tucson, Arizona
Goddard Space Flight Center(GSFC)	Supporting Organization	NASA Center	Greenbelt, Maryland

Primary U.S. Work Locations	
Arizona	Maryland

## **Project Transitions**

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April 2017: Project Start



December 2018: Closed out

## **Closeout Documentation:**

• Final Summary Chart(https://techport.nasa.gov/file/140899)

## Organizational Responsibility

## Responsible Mission Directorate:

Space Technology Mission Directorate (STMD)

#### **Lead Organization:**

Apre Instruments, LLC

### **Responsible Program:**

Small Business Innovation Research/Small Business Tech Transfer

## **Project Management**

### **Program Director:**

Jason L Kessler

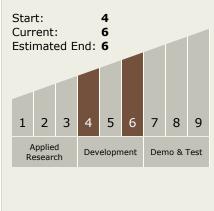
## Program Manager:

Carlos Torrez

#### **Principal Investigator:**

Artur Olszak

# Technology Maturity (TRL)



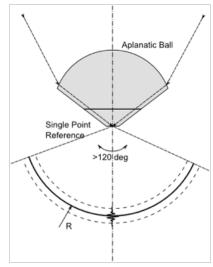


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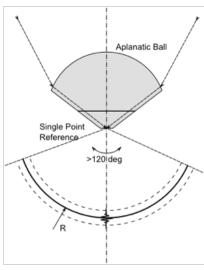
## **Images**



## **Briefing Chart Image**

Nanometer Level Free-Form Metrology, Phase II Briefing Chart

(https://techport.nasa.gov/imag e/136359)



#### **Final Summary Chart Image**

Low Coherence Wavefront Probe for Low Coherence Wavefront Probe for Nanometer Level Free-Form Metrology, Phase II (https://techport.nasa.gov/imag e/127388)

## **Technology Areas**

#### **Primary:**

- · TX08 Sensors and Instruments □ TX08.1 Remote Sensing Instruments/Sensors └ TX08.1.3 Optical Components
- **Target Destinations**

The Moon, Mars, Outside the Solar System, The Sun, Earth, Others Inside the Solar System

